

RailAxis

SerialNo	<input type="text" value="DCB10-20001"/>
Notes	<input type="text"/>
ShipDate	<input type="text"/>
KP	<input type="text" value="50"/>
KI	<input type="text" value="10"/>
KD	<input type="text" value="150"/>
IL	<input type="text" value="100"/>
ACCEL	<input type="text" value="10000"/>
VEL	<input type="text" value="5000000"/>
RESOLUTION	<input type="text" value="4000"/>
Home Offset	<input type="text" value="-0.5"/>
Home Speed	<input type="text" value="80000"/>
Home Rapid Rate	<input type="text" value="1500000"/>
Jog feed Rate	<input type="text" value="2000000"/>
SystemMultiplier	<input type="text" value="0.00015791908"/>
BackLashComp	<input type="text" value="0"/>
ZEROOFFSET	<input type="text" value="192"/>
FWDLIMIT	<input type="text" value="180"/>
REVLIMIT	<input type="text" value="-0.05"/>
stopdelay	<input type="text" value="1000"/>
ToolingLength	<input type="text" value="24"/>
TimerInterval	<input type="text" value="50"/>
SlideClampDelay	<input type="text" value="300"/>
FrwPBIO_Delay	<input type="text" value="150"/>
EstopIO_Delay	<input type="text" value="150"/>
LastBackup	<input type="text"/>
PositioningMode	<input type="text" value="1"/>

Metric

0

L2

1212

SerialNo	DCB10-20002
Notes	
ShipDate	
KP	40
KI	50
KD	500
IL	25
ACCEL	15000
VEL	8000000
RESOLUTION	4000
Home Offset	25.4
Home Speed	80000
Home Rapid Rate	2000000
Jog feed Rate	3000000
SystemMultiplier	0.0001772623
BackLashComp	0
ZEROOFFSET	6083.8
FWDLIMIT	5722.9248
REVLIMIT	-25.4
stopdelay	1000
ToolingLength	609.6
TimerInterval	1
SlideClampDelay	300
FrwPBIO_Delay	150
EstopIO_Delay	150
LastBackup	
PositioningMode	1
Metric	1
L2	1305

SerialNo	DCB10-20003
Notes	
ShipDate	
KP	40
KI	50
KD	500
IL	25
ACCEL	15000
VEL	8000000
RESOLUTION	4000
Home Offset	25.4
Home Speed	80000
Home Rapid Rate	2000000
Jog feed Rate	3000000
SystemMultiplier	0.0001772623
BackLashComp	0
ZEROOFFSET	6083.8
FWDLIMIT	5722.9248
REVLIMIT	-25.4
stopdelay	1000
ToolingLength	609.6
TimerInterval	1
SlideClampDelay	300
FrwPBIO_Delay	150
EstopIO_Delay	150
LastBackup	
PositioningMode	1
Metric	1
L2	1305

SerialNo	DCB10-20004
Notes	
ShipDate	
KP	40
KI	50
KD	500
IL	25
ACCEL	15000
VEL	8000000
RESOLUTION	4000
Home Offset	25.4
Home Speed	80000
Home Rapid Rate	2000000
Jog feed Rate	3000000
SystemMultiplier	0.0001772623
BackLashComp	0
ZEROOFFSET	6083.8
FWDLIMIT	5722.9248
REVLIMIT	-25.4
stopdelay	1000
ToolingLength	609.6
TimerInterval	1
SlideClampDelay	300
FrwPBIO_Delay	150
EstopIO_Delay	150
LastBackup	
PositioningMode	1
Metric	1
L2	1305

SerialNo	DCB10-20005
Notes	
ShipDate	
KP	40
KI	50
KD	500
IL	25
ACCEL	15000
VEL	8000000
RESOLUTION	4000
Home Offset	1
Home Speed	80000
Home Rapid Rate	2000000
Jog feed Rate	3000000
SystemMultiplier	0.0001772623
BackLashComp	0
ZEROOFFSET	240.687
FWDLIMIT	225.312
REVLIMIT	-1
stopdelay	1000
ToolingLength	24
TimerInterval	1
SlideClampDelay	300
FrwPBIO_Delay	150
EstopIO_Delay	150
LastBackup	
PositioningMode	1
Metric	0
L2	1599

SerialNo	DCB10-20006
Notes	(Uses ini file) using these settings.
ShipDate	
KP	40
KI	50
KD	500
IL	25
ACCEL	15000
VEL	8000000
RESOLUTION	4000
Home Offset	1
Home Speed	80000
Home Rapid Rate	2000000
Jog feed Rate	3000000
SystemMultiplier	0.0001772623
BackLashComp	0
ZEROOFFSET	240.687
FWDLIMIT	225.5
REVLIMIT	-1
stopdelay	1000
ToolingLength	24
TimerInterval	1
SlideClampDelay	300
FrwPBIO_Delay	150
EstopIO_Delay	150
LastBackup	
PositioningMode	1
Metric	0
L2	1068

SerialNo	DCB10-20007
Notes	
ShipDate	
KP	40
KI	50
KD	500
IL	25
ACCEL	15000
VEL	8000000
RESOLUTION	4000
Home Offset	1
Home Speed	80000
Home Rapid Rate	2000000
Jog feed Rate	4000000
SystemMultiplier	0.0001772623
BackLashComp	0
ZEROOFFSET	240.687
FWDLIMIT	225.312
REVLIMIT	-1
stopdelay	1000
ToolingLength	24
TimerInterval	1
SlideClampDelay	300
FrwPBIO_Delay	150
EstopIO_Delay	150
LastBackup	
PositioningMode	1
Metric	0
L2	1836

SerialNo	DCB10-20008
Notes	(Uses ini file) using these settings.
ShipDate	
KP	40
KI	50
KD	500
IL	25
ACCEL	15000
VEL	8000000
RESOLUTION	4000
Home Offset	1
Home Speed	80000
Home Rapid Rate	2000000
Jog feed Rate	3000000
SystemMultiplier	0.0001772623
BackLashComp	0
ZEROOFFSET	240.687
FWDLIMIT	225.312
REVLIMIT	-1
stopdelay	1000
ToolingLength	24
TimerInterval	1
SlideClampDelay	300
FrwPBIO_Delay	150
EstopIO_Delay	150
LastBackup	
PositioningMode	1
Metric	0
L2	1171

SerialNo	DCB10-20009
Notes	
ShipDate	
KP	40
KI	50
KD	500
IL	25
ACCEL	15000
VEL	8000000
RESOLUTION	4000
Home Offset	1
Home Speed	80000
Home Rapid Rate	2000000
Jog feed Rate	3000000
SystemMultiplier	0.0001772623
BackLashComp	0
ZEROOFFSET	240.687
FWDLIMIT	225.312
REVLIMIT	-1
stopdelay	1000
ToolingLength	24
TimerInterval	1
SlideClampDelay	300
FrwPBIO_Delay	150
EstopIO_Delay	150
LastBackup	
PositioningMode	1
Metric	0
L2	1393